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REMINGTON

Arms Company, Inc.

SPORTSMAN 12 PUMP PUMP ACTION SHOTGUN

- Shooting Safety Commandments
- Information
- Instructions for Operation & Care of Rifle
- Components Parts Listing
- Value and Reference Book Listing

NOTE: We are pleased to accommodate your request for the Sportsman 12 Pump Action Shotgun information. The following documentation represents all information available on this model from the Remington Arms Co., Inc.

DO NOT MAKE CHANGES OR ALTERATIONS TO ANY PARTS OF A FIREARM. USE ONLY REMINGTON PARTS. NEVER MAKE AN ADJUSTMENT TO THE TRIGGER, OR CHANGE THE SHAPE OR SIZE OF THE SEAR, SEAR NOTCH, OR OTHER PARTS.

Ten Commandments of Shooting Safety

- 1. Always keep the muzzle pointed in a safe direction.**
- 2. Firearms should be unloaded when not in use.**
- 3. Don't rely on your gun's "safety".**
- 4. Be sure of your target and what is beyond it.**
- 5. Use correct ammunition.**
- 6. If your gun fails to fire when the trigger is pulled, handle with care!**
- 7. Always wear eye and ear protection when shooting.**
- 8. Be sure the barrel is clear of obstructions before shooting.**
- 9. Do not alter or modify your gun, and have guns serviced regularly.**
- 10. Learn the mechanical and handling characteristics of the firearm you are using.**

IMPORTANT

READ THIS BOOK BEFORE USING THE FIREARM

INSTRUCTION BOOK

Sportsman® 12 Pump
12 Gauge
Pump Action Shotgun

Remington®



HOW TO ORDER PARTS AND SERVICE

CLEANING INSTRUCTIONS

HOW TO LOAD AND UNLOAD

IMPORTANT PARTS AND ASSEMBLY INSTRUCTIONS

SAFETY RULES AND INFORMATION

SAFETY RULES

WARNING

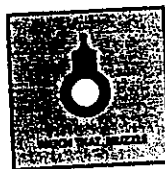
READ THESE BASIC SAFETY RULES. Learn how to handle your firearm safely. Failure to obey these rules can result in serious personal injuries. Only you can prevent accidents.



KNOW YOUR FIREARM. To use it correctly and safely, read and follow the instructions in the enclosed firearms safety booklet and this instruction book.



TREAT EVERY FIREARM AS IF IT WERE LOADED. Don't rely on the safety switch. Use it as shown in this book.



NEVER MAKE ADJUSTMENTS. Do not make changes or alterations to any parts of a firearm. Use only REMINGTON parts. Never make an adjustment to the trigger, or change the shape or size of the sear, sear notch, or other parts.

MAKE YOURSELF SAFE. Wear eye protection, such as glasses or sunglasses, when shooting. Wear ear protection, such as ear plugs or muffs, when target shooting or plinking. Repeated exposure to shooting noise can cause permanent hearing loss. Never drink alcoholic beverages before or during shooting.

TAKE CARE OF YOUR FIREARM. Keep the barrel clean and free of obstructions. Clean and have the firearm checked periodically to make sure it is mechanically correct. Worn, damaged or missing parts may be dangerous.

WATCH YOUR MUZZLE. Always keep the firearm pointed in a safe direction.

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HOW TO ORDER PARTS AND SERVICE
CLEANING INSTRUCTIONS
HOW TO LOAD AND UNLOAD
IMPORTANT PARTS AND ASSEMBLY INSTRUCTIONS
SAFETY RULES AND INFORMATION

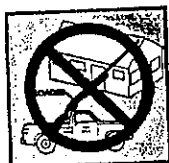
SAFETY RULES



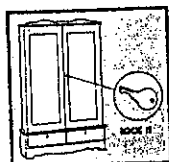
NEVER USE THE WRONG AMMUNITION. Only use ammunition that exactly matches the caliber or gauge markings on your firearm. Handloads can be dangerous. Remington Arms Company, Inc. is not responsible for accidents or damage caused by badly-loaded handloads.



LOAD YOUR FIREARM SAFELY. Never load a firearm until you are in a location where it is safe to shoot, and you are ready to shoot.



KNOW YOUR TARGET. Before you pull the trigger, make sure you can see the target clearly, and the path of the bullet, slug, or shot charge beyond the target. Never shoot at water, rocks, or any hard surface. Bullets may glance off such surfaces and cause injuries.



KNOW THE RANGE OF YOUR FIREARM. Remember, shotgun pellets can travel 500 yards and shotgun slugs have a range of more than one-half mile. Rimfire bullets can travel more than 1 1/2 miles. Centerfire bullets can travel up to 5 miles.

IF FIREARM FAILS TO FIRE keep it pointed in safe direction, then unload carefully avoiding exposure to breach. If firearm fires but report or recoil seems weak, unload and then make sure the barrel is not obstructed.

UNLOAD YOUR FIREARM WHENEVER YOU ARE NOT SHOOTING. Never carry or store a loaded firearm in a building or a vehicle. Unload your firearm before climbing up or over a fallen tree, fence or slippery area.

STORE YOUR FIREARM SAFELY. Keep firearms and ammunition away from children. Lock unloaded firearms and ammunition securely in separate locations.

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Rem

IMPORTANT PARTS OF THE FIREARM

THE SAFETY SWITCH:

The safety switch on the "Sportsman" 12 Pump is a button located behind the trigger. See Pictures 3 and 4.

The safety switch provides protection against accidental or unintentional discharge under normal usage when properly engaged.

To engage the safety switch, push the button so the **RED BAND MARKING CANNOT BE SEEN**.

Always engage the safety switch when the firearm is loaded and not ready for firing.

Never pull the trigger when the safety switch is engaged.

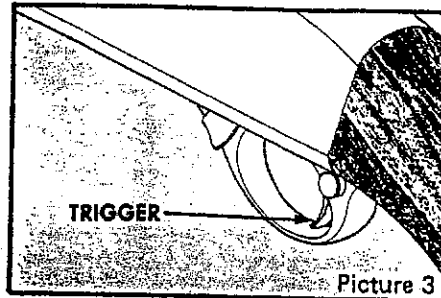
When you are ready to fire the firearm, press the safety switch so that the **RED BAND MARKING IS SHOWING**.

Do not touch the trigger while moving the safety switch.

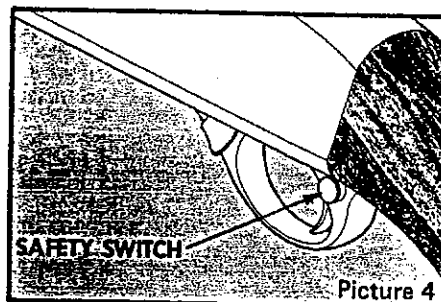
WARNING: The firearm will fire when the trigger is pulled and the **RED BAND MARKING IS SHOWING**.



Even when the safety switch is engaged, careless handling can cause the firearm to fire.



Picture 3



Picture 4

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HOW TO ORDER PARTS AND SERVICE
CLEANING INSTRUCTIONS
HOW TO LOAD AND UNLOAD
IMPORTANT PARTS AND ASSEMBLY INSTRUCTIONS

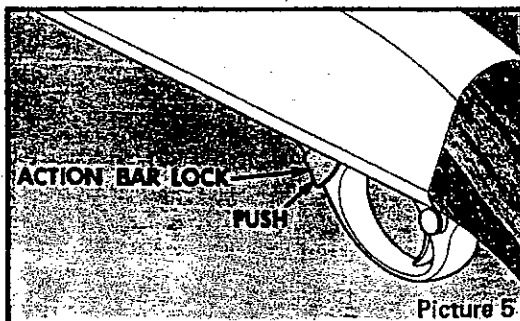
THE FORE-END

The fore-end is used to pull the bolt rearward, to open the action.

TO OPEN THE ACTION:

1. Push upward on action bar lock. See picture 5.
2. Pull the fore-end rearward to open the action.

WARNING: When the fore-end is forward, the action is closed and the firearm can be fired.



Picture 5

THE TRIGGER:

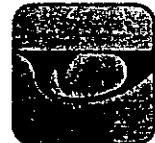
Pulling the trigger fires the firearm.

The weight of the trigger pull is preset at the factory.

All adjustments to the trigger and trigger plate assembly must be made by the factory or a **REMINGTON RECOMMENDED GUNSMITH**.



NEVER put your finger on the trigger unless you are going to fire the firearm.



THE BARREL

The inside of the barrel must be clean and free of obstructions.

I. TO CHECK THE INSIDE OF THE BARREL:

1. Point the firearm in a safe direction.
2. Engage the safety switch. Make sure the **RED BAND IS NOT SHOWING**.
3. Pull the operating handle rearward to open the action.
4. Insert a cleaning rod into the muzzle. Push the rod completely through the barrel until rod can be seen in ejection port.

II. TO REMOVE OBJECT FROM INSIDE THE BARREL:

1. Remove the barrel following instructions shown on Page 12.
2. Use the correct cleaning rod.
3. Insert cleaning rod into the muzzle and lightly tap rod to free objects.
4. If an object cannot be easily pushed out of the barrel with a cleaning rod, return the firearm to the factory or a REMINGTON RECOMMENDED GUNSMITH.

III. TO CLEAN THE BARREL FOLLOW INSTRUCTIONS SHOWN ON PAGE 13.

NEVER try to remove an object from the barrel by loading another shell and firing.

Before loading the firearm, make sure the inside of the barrel is free of dirt or other objects.

TO CHANGE THE CHOKE TUBE

1. Point the firearm in a safe direction.
2. Engage the safety switch. Make sure the **RED BAND IS NOT SHOWING**.
3. Check the chamber and the magazine to make sure that there are no shells in the firearm.
4. Always leave the action **OPEN** when changing choke tubes.

WARNING: NEVER place your hand over the muzzle when changing the choke tube.

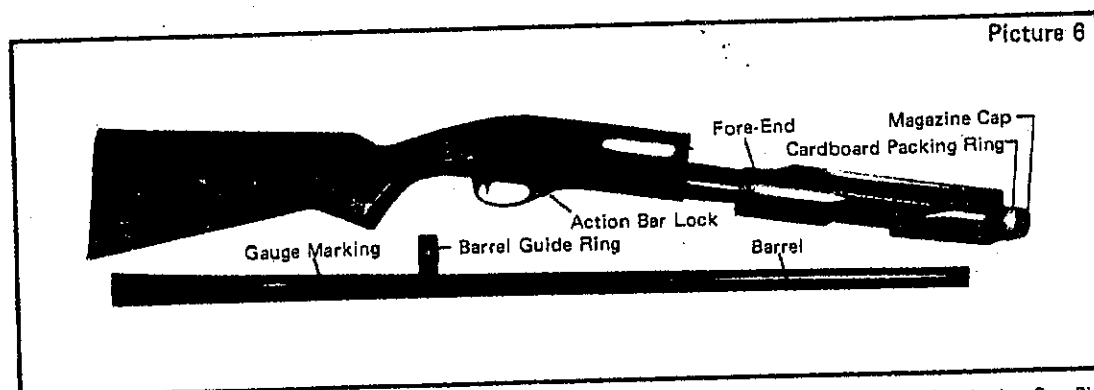
5. Place the choke tube wrench into the choke tube.
6. Turn the wrench counter-clockwise and remove the choke tube.
7. Select the desired choke tube and insert the tube into the barrel.
8. Tighten the choke tube snugly but **DO NOT OVER-TIGHTEN**.
9. With the action open and the chamber and magazine empty, check the tube occasionally to make sure that the tube has not loosened.

NOTE: NEVER fire the firearm without the choke tube installed.

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HOW TO ORDER PARTS AND SERVICE
CLEANING INSTRUCTIONS
HOW TO LOAD AND UNLOAD

HOW TO ASSEMBLE



Picture 6

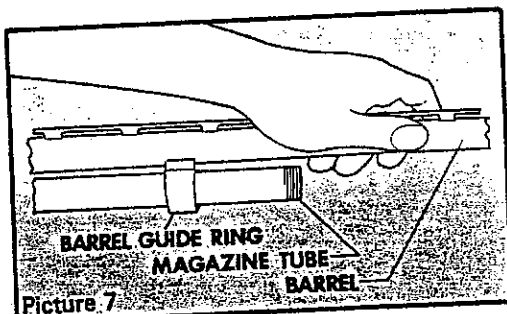
The "Sportsman" 12 Pump is shipped with the barrel assembly removed. See Picture 6 for location of parts.

WARNING: DO NOT pump the action or pull the trigger repeatedly with the barrel removed.

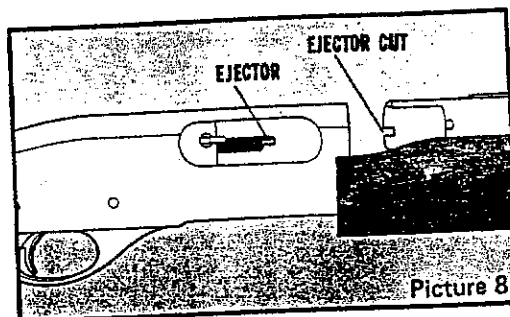
1. Before assembling, clean the barrel following instructions on page 13.
2. Unscrew and remove the magazine cap.
3. Remove the cardboard packing from the magazine tube. See Picture 6.

4. Press upward on the action bar lock. See Picture 5. Pull the fore-end approximately half-way rearward.
5. Hold the barrel ahead of the barrel guide ring. See Picture 7.
6. Slide the barrel guide ring over the magazine tube.

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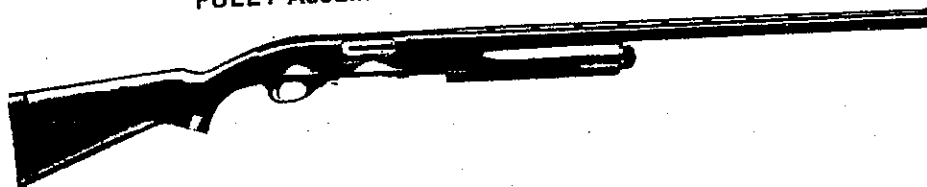


7. Align the ejector cut on the rear of the barrel with the ejector in the receiver. See Picture 8.



8. Carefully seat the barrel into the receiver. DO NOT force the barrel against the ejector.
9. Replace and tighten the magazine cap.

FULLY ASSEMBLED "SPORTSMAN" 12 PUMP

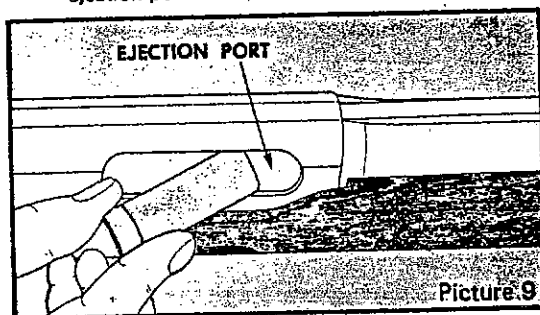


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HOW TO LOAD AND UNLOAD

I TO LOAD ONE SHELL ONLY:

1. Point the firearm in a safe direction.
2. Engage the safety switch. **RED BAND WILL NOT SHOW.**
3. Push upward on the action bar lock.
4. Pull the fore-end fully rearward to open the action.
5. Put one shell of the correct gauge through the ejection port. See picture 9.



6. Push the fore-end forward to close the action. **THE FIREARM IS NOW LOADED.**
7. To fire the firearm, first disengage the safety switch. **RED BAND WILL SHOW.**

THE FIREARM IS READY TO FIRE.

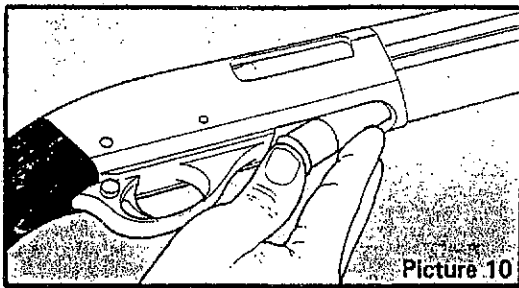
8. Pull the trigger to fire the firearm.
9. Pull the fore-end fully rearward to eject the empty shell.

WARNING: Always check the shell for the correct gauge before loading the firearm.

II. TO LOAD THE CHAMBER AND MAGAZINE:

1. Point the firearm in a safe direction.
2. Engage the safety switch. **RED BAND WILL NOT SHOW.**
3. Push upward on the action bar lock.
4. Pull the fore-end fully rearward to open the action.
5. Put one shell of the correct gauge through the ejection port. See picture 9.
6. Push the fore-end forward to close the action. **THE FIREARM IS NOW LOADED.**

7. Press shell against the carrier. See picture 10.
8. Push (4) shells of the correct gauge, one at a time, fully forward into the magazine.



Be sure the rim of each shell snaps past the shell latch to prevent sliding back over the carrier.

WARNING: If the shell slides back over the carrier:

- Keep the firearm pointed in a safe direction.
- Forcefully OPEN the action or
- REMOVE the trigger plate assembly following the instructions shown on Page 12 and remove the shell.

THE CHAMBER AND MAGAZINE ARE NOW FULLY LOADED.

9. To fire the firearm, first disengage the safety switch. **RED BAND WILL SHOW.**

THE FIREARM IS READY TO FIRE.

10. Pull the trigger to fire the firearm.
11. Pull the fore-end fully rearward to eject the empty shell.
12. Slide the fore-end fully forward to chamber the next shell.
13. Engage the safety switch when you are finished firing.

TO UNLOAD THE FIREARM:

1. Point the firearm in a safe direction.
2. Engage the safety switch. **RED BAND WILL NOT SHOW.**
3. Push upward on action bar lock.
4. Pull the fore-end slowly rearward until the front of the shell is even with the ejection port.
5. Lift the front of the shell outward and remove from the ejection port.
6. Pull the fore-end fully rearward until the next shell is released from the magazine.
7. Tip the firearm sideways to allow the shell to drop from the ejection port.
8. Close and open the action until all shells are removed.

WARNING: Look into the ejection port. Check the chamber and magazine to make sure there are no shells in the firearm.

10

HOW TO LOAD AND UNLOAD

CLEANING INSTRUCTIONS

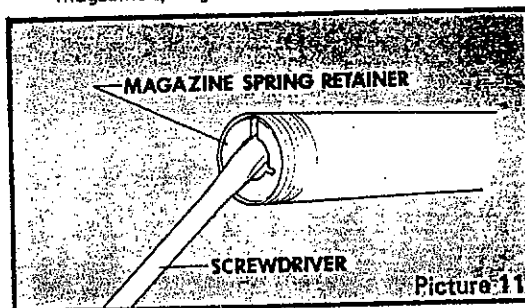
HOW TO ORDER PARTS AND SERVICE

TO ASSEMBLE THE MAGAZINE PLUG

WARNING: A magazine plug which limits the magazine capacity to two (2) shells must be installed according to The Federal Migratory Bird Treaty Act and some state laws.

TO INSTALL THE MAGAZINE PLUG:

1. Engage the safety switch. **RED BAND WILL NOT SHOW.**
2. Check the chamber and the magazine to make sure there are no shells in the firearm.
3. Unscrew and remove the magazine cap.
4. Put a screwdriver into the open end of the magazine tube. Move the tip under the rim of the magazine spring retainer. See Picture 11.

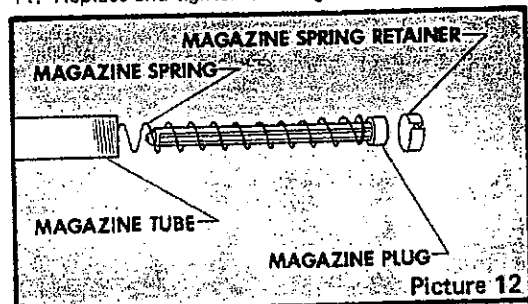


5. Place your hand over the end of the magazine tube.

6. Use the screwdriver, pry up and remove the magazine spring retainer.

WARNING: Use extreme care when removing the magazine spring retainer, as the retainer is under tension from the magazine spring.

7. Place the small end of the magazine plug into the magazine spring. See Picture 12.
8. Put the magazine spring retainer over the large end of the magazine plug.
9. Push the magazine spring, magazine plug and magazine retainer into the magazine tube.
10. Tap the magazine spring retainer into the magazine tube, even to the end of the magazine tube.
11. Replace and tighten the magazine cap.



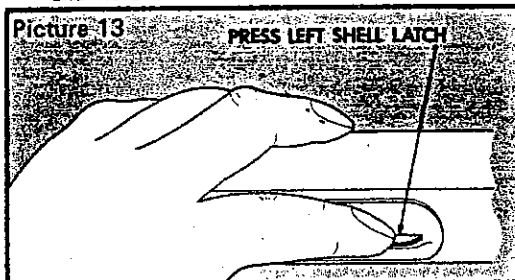
11

HOW TO DISASSEMBLE TO DISASSEMBLE

1. Engage the safety switch. **RED BAND WILL NOT SHOW.**
2. Push the action bar lock upward and pull the fore-end rearward to open the action.

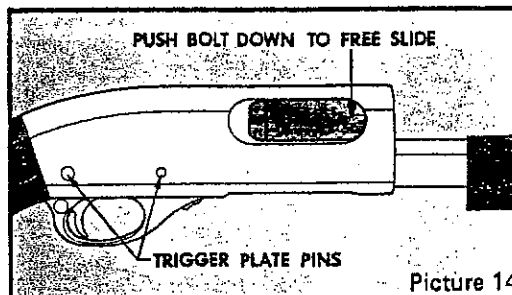
WARNING: Look into the ejection port and check the chamber and magazine to make sure there are no shells in the firearm.

3. Slide the fore-end forward approximately half-way.
4. Unscrew and remove the magazine cap.
5. Take hold of the barrel ahead of the magazine tube and pull the barrel from the receiver.
6. Push the carrier upward.
7. Reach into the bottom of the receiver. Depress and hold the left shell latch. See Picture 13.



8. Slide the fore-end forward and off of the magazine tube.

NOTE: The top right edge of the slide may bind on the bottom front edge of the ejection port in the receiver. To free the slide, push the front end of the bolt down. See Picture 14.



9. Lift the breech bolt assembly and slide assembly from the rear of the action bars.
10. Tap out the front and rear trigger plate pins. See Picture 14.
11. Lift the rear of the trigger plate assembly, slide rearward and remove from the receiver.

WARNING: DO NOT allow the hammer to snap forward when the trigger plate is removed. This can best be assured by keeping the safety switch engaged at all times. **RED BAND WILL NOT SHOW.**

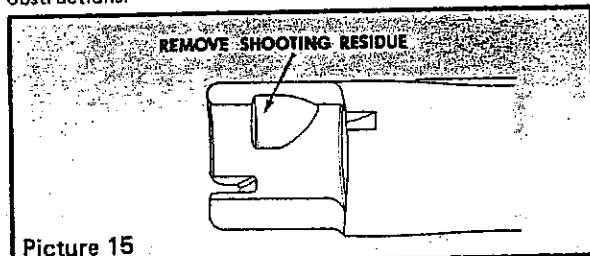
12

LUBRICATION AND MAINTENANCE

TO CLEAN THE BARREL:

1. Use the instructions and equipment provided in a good cleaning kit.
2. Select the correct gauge cleaning brush and attach the brush to the cleaning rod.
3. Put the cleaning brush into the cleaning solvent.
4. Push the cleaning rod through the barrel several times.
5. Push the correct size cleaning patch through the bore.
6. Repeat several times using a clean patch each time until the patch is not dirty.
7. Remove all shooting residue from the locking notch in the barrel. See Picture 15.

WARNING: After cleaning, make sure the barrel is free of obstructions.



Picture 15

THE BREECH BOLT

Brush with cleaning solvent and wipe clean and dry.

THE RECEIVER

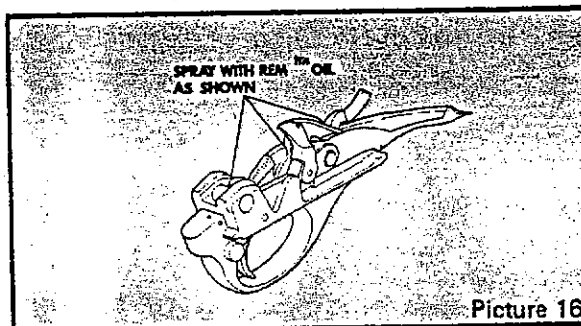
Brush the inside of the receiver with cleaning solvent and wipe dry.

THE TRIGGER PLATE ASSEMBLY:

NOTE: Clean as a unit with Remtm Oil only. See note on page 15.

Spray the trigger plate assembly with Remtm Oil as shown. See note on page 15. See Picture 16. Let stand for 15 minutes. Spray again to wash off components. Shake off excess lubricant.

WARNING: Excessive use of a non-recommended lubricant could cause serious function problems possibly leading to accidental firing.



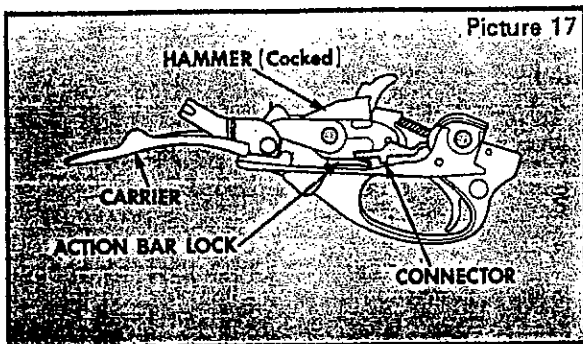
Picture 16

HOW TO REASSEMBLE

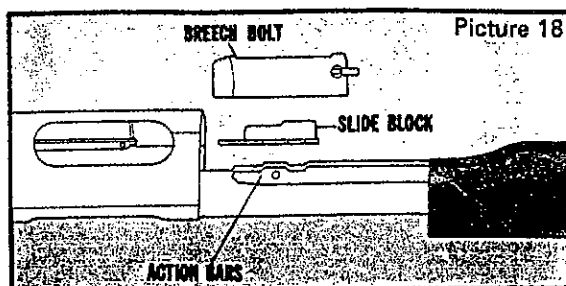
REASSEMBLY

TRIGGER PLATE ASSEMBLY

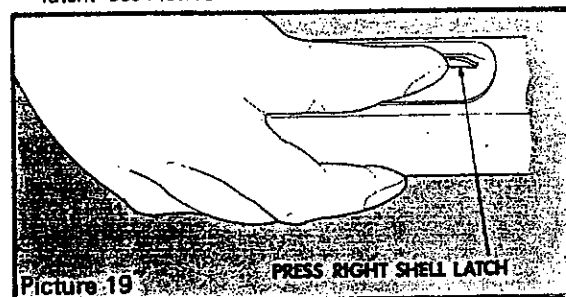
1. Check to make sure that the end of the action bar lock is below the end of the left connector. See Picture 17.



2. Carefully insert the trigger plate assembly (carrier first) into the receiver.
3. Position to align holes and tap in front and rear trigger plate pins.
4. Place the fore-end assembly over the magazine tube.
5. Position the slide block assembly and breech bolt assembly on the rear of the action bars. See Picture 18.

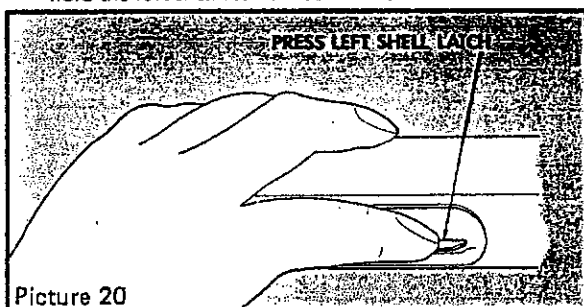


6. Guide the action bars into the receiver until stopped by the right shell latch.
7. Push the carrier upward, depress and hold the right shell latch. See Picture 19.



LUBRICATION

8. Slide the fore-end rearward until stopped by the left shell latch.
9. Reach into the bottom of the receiver. Depress and hold the left shell latch. See Picture 20.



10. Slide the fore-end rearward until stopped by the action bar lock.
11. Push upward on the action bar lock. Slide the fore-end rearward approximately halfway.
12. Replace the barrel and magazine cap.

WARNING: This firearm should be checked periodically by the Remington Arms Company, Inc. or a REMINGTON RECOMMENDED GUNSMITH. This will insure proper inspection and any necessary replacement of worn or damaged parts.

LUBRICATION:

Over-lubrication should be avoided at all times. A thin coat of Remtm Oil is all that is needed to prevent the possibility of rusting. See note below.

When the firearm is to be stored, it should be carefully cleaned and thoroughly oiled. Outside surfaces should be wiped with a light coat of Remtm Oil occasionally. See note below.

When firearm is to be reused, all excess lubrication must be removed. The chamber and bore must be thoroughly wiped dry.

NOTE: Remington Remtm Oil with DuPont Teflon[®] Wet Lubricant is available from your local dealer. If your dealer is out of stock, ask him to order Remtm Oil from his Remington distributor.

HOW TO ORDER PARTS FROM THE REMINGTON FACTORY

TO ORDER PARTS

1. Use the picture on page 17 to find the correct part name and number.
2. Write the model and serial number of your firearm, and the part name and number on the parts order.
3. Send parts order to:

Arms Service Division
Remington Arms Company, Inc.
Ilion, New York 13357

4. We can ship your order on a C.O.D. basis or provide an estimate of your required remittance.

NOTE: Bolts, barrels, or receivers for centerfire rifles, pistols and rimfire rifles are not sold separately. Repairs or replacements for these parts must be done by Remington Arms Company, Inc. Barrels and bolts for shotguns are available as parts.

WARNING: Use only Remington parts in Remington firearms.

TO ORDER FACTORY SERVICE:

Write a short description of the problem.

1. Give the model and serial number. Make a copy of this note. Attach the original note to the firearm, and put the copy in an envelope attached to the outside of the shipping box.

2. Make sure the gun is unloaded. Never include any ammunition in the package with the firearm.
3. Send by either United Parcel Service or Parcel Post. **NOTE:** Make sure the gun is unloaded, and there is no ammunition in the box.
4. Get insurance for the firearm.
5. Record serial number, it is required when calling factory to inquire if firearm has been received for repairs.

INSTRUCTION BOOKS:

To get instruction books for any Remington firearm, write to Remington Arms Co., Inc., Arms Service Division, Ilion, New York 13357. Give the model, serial number, gauge or caliber.

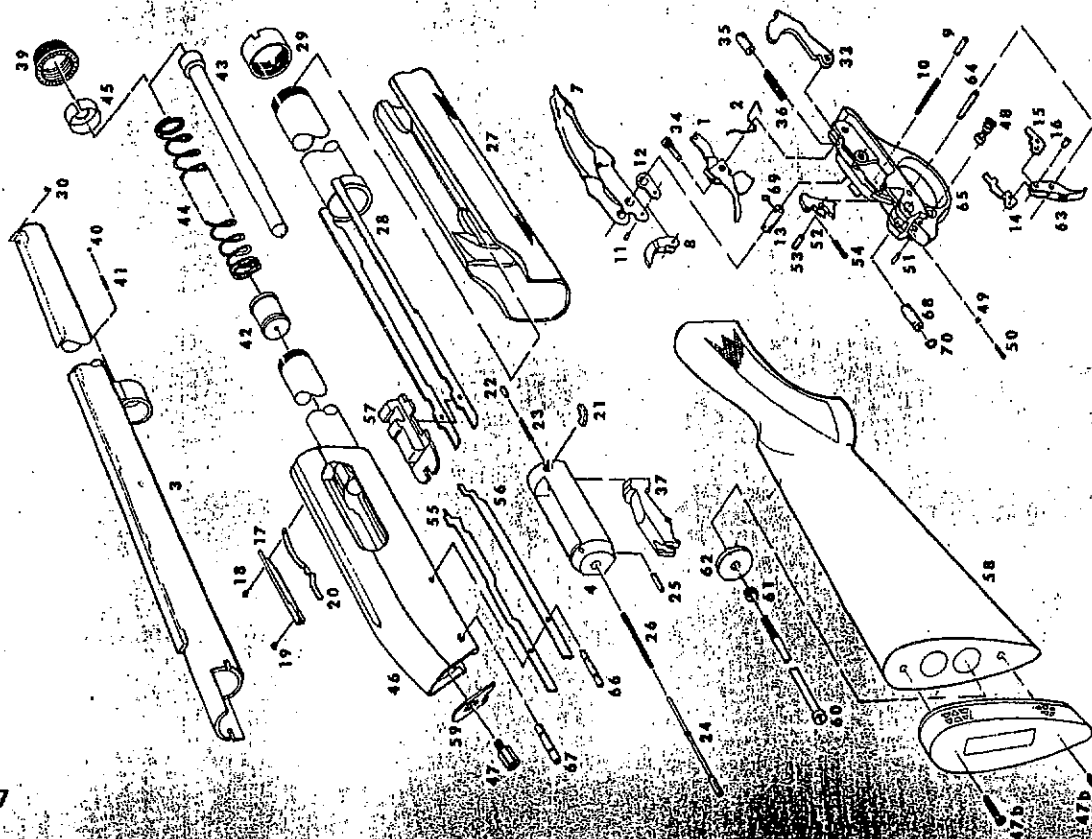
REMINGTON RECOMMENDED GUNSMITHS:

A listing is available from Remington Arms Company, Inc., 939 Barnum Avenue, Bridgeport, Conn. 06601.

HOW TO ORDER PARTS AND SERVICE

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"SPORTSMAN" 12 PUMP 12 GAUGE PUMP ACTION SHOTGUN



SPORTSMAN 12 PUMP

PARTS LIST

View No.	Part No.	NAME	View No.	Part No.	NAME
1	18849	Action Bar Lock	46	93288	Receiver Assembly (Restricted)
2	19622	Action Bar Lock Spring			
3		Barrel Assembly	47	18551	Receiver Stud
4	92813	Breech Bolt	47a	14705	Recoil Pad
	92812	Breech Bolt Assembly . .	47b	25410	Recoil Pad Screw
7	92936	Carrier	48	25115	Safety Switch
	20061	Carrier Assembly	49	23223	Safety Switch Detent Ball
8	16480	Carrier Dog			
9	17416	Carrier Dog Follower . .	50	17514	Safety Switch Spring . .
10	17415	Carrier Dog Follower Spring	51	17515	Safety Switch Spring Retaining Pin
11	18781	Carrier Dog Pin	52	18750	Sear
12	18760	Carrier Dog Washer . . .	53	17463	Sear Pin
13	17417	Carrier Pivot Tube . . .	54	17518	Sear Spring
14	17419	Connector, Left (Restricted)	55	20040	Shell Latch, Left
			56	20048	Shell Latch, Right
15	17551	Connector, Right (Restricted)	57	92949	Slide Assembly
			58	92878	Stock Assembly
16	17420	Connector Pin			
17	18851	Ejector	59	19993	Stock Bearing Plate . . .
18	18646	Ejector Rivet, Front . .	60	18571	Stock Bolt
19	18647	Ejector Rivet, Rear . . .	61	18572	Stock Bolt Lock Washer
20	18855	Ejector Spring			
21	16176	Extractor	62	18573	Stock Bolt Washer
22	17432	Extractor Plunger	63	25370	Trigger (Restricted) . . .
23	17433	Extractor Spring		20610	Trigger Assembly (Restricted)
24	17436	Firing Pin			
25	18623	Firing Pin Retaining Pin	64	17533	Trigger Pin
26	17437	Firing Pin Retainer Spring	65	92818	Trigger Plate, R.H. Safety
	92821	Fore-end (Wood only) . .		92817	Trigger Plate Assembly
27	92823	Fore-end Assembly . . .	66	20601	Trigger Plate Pin, Front
28	21995	Fore-end Tube Assembly	67	20606	Trigger Plate Pin, Rear .
			68	17541	Trigger Plate Pin Bushing, Rear
29	18634	Fore-end Tube Nut			
30	18796	Front Sight (Vent Rib) Steel Bead	69	17539	Trigger Plate Pin Detent Spring, Front
			70	17540	Trigger Plate Pin Detent Spring, Rear
33	18749	Hammer			
34	16800	Hammer Pin			
	15809	Hammer Pin Washer . . .			
36	17465	Hammer Plunger			
36	19014	Hammer Spring			
37	22325	Locking Block Assembly	101585		CHOKE TUBE
			101586		Choke Tube Imp. Mod
	24075	Locking Block Assembly (oversize) . .	101587		Choke Tube Mod
39	25375	Magazine Cap	93142		Choke Tube Full
40	17451	Magazine Cap Detent . .			Choke Tube Wrench Assembly
41	16791	Magazine Cap Detent Spring			
42	92308	Magazine Follower			
43	18097	Magazine Plug, 3 Shot . .			
44	19479	Magazine Spring			
45	91657	Magazine Spring Retainer			

PARTS SUBJECT TO
CHANGE WITHOUT
NOTICE FOB ILION,
N.Y.

Firearms Value & Reference Books

NOTE: We do not provide information on firearms' values. You may want to have your firearm appraised by a gunsmith. The following sources may also be helpful. We do not accept responsibility for the goods or services provided by these sources.

Firearms Value Books

Blue Book of Gun Values

Blue Book Publications
8009 34th Avenue South #175
Minneapolis, MN 55425
800-877-GUNS

Flayderman's Guide to Firearm Values

Gun List
Modern Gun Values
Krause Publications
700 East State Street
Iola, WI 54990-0001
847-573-8530

Gun Trader's Guide

Stoeger Publishing Company
5 Mansard Court
Wayne, NJ 07470
973-872-9500

Reference Books

The Remington 700

John Flacy
Brownells, Inc.
200 South Front Street
Montezuma, IA 50171
515-623-5401

Cartridges of the World

Frank C. Barnes
Standard Catalog of Firearms
Krause Publications
700 East State Street
Iola, WI 54990-0001
847-573-8530

Shooter's Bible

Stoeger Publishing Company
5 Mansard Court
Wayne, NJ 07470
973-872-9500

Remington, America's Oldest **Gunmanker**

Remington Arms Co.
PO Box 700
Madison, NC 27025
Attention: History Book
800-423-8495

